

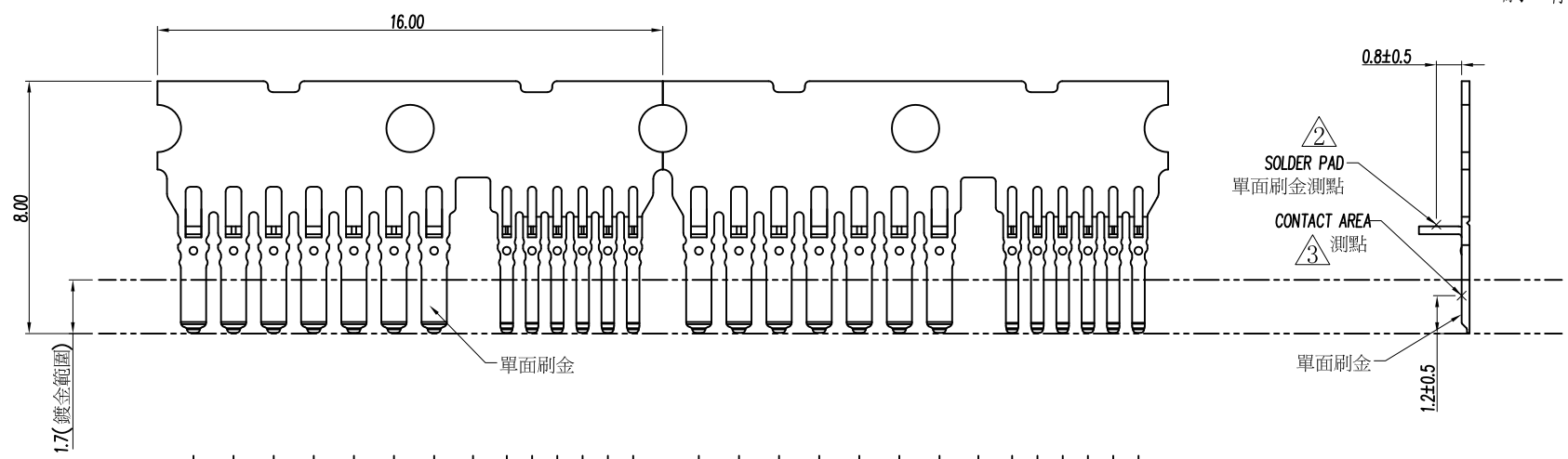
1 2 3 4 5 6 7 8

F
E
D
C
B
A

料号注解: 208-1*120-380

端子 青铜

0:素材
3: G/F
6:10u"
7:15u"
8:30u"



電鍍後出料方向

| | |
|---------------|------------------------------|
| | ① 全区打镍底:50~150u". |
| | ② 镍底:50~150u"; G/F(0.8u"Min) |
| 208-13120-380 | ③ 镍底:50~150u"; G/F(0.8u"Min) |
| 208-14120-380 | ③ 镍底:50~150u"; 金:3u" |
| 208-15120-380 | ③ 镍底:50~150u"; 金:5u" |
| 208-16120-380 | ③ 镍底:50~150u"; 金:10u" |
| 208-17120-380 | ③ 镍底:50~150u"; 金:15u" |
| 208-18120-380 | ③ 镍底:50~150u"; 金:30u" |
| 208-19120-380 | ③ 镍底:50~150u"; 金:50u" |

技術要求:

- 1) 材料: C2680R 1/2H T=0.25mm
- 2) UNDER PLATING: 50~150u" Ni ALL OVER
SOLDER PAD: 80u"~160u" MATTE TIN.
CONTACT AREA: 1.0 u" AU Plating.
- 3) 外观: 电镀光泽无污,无发白,发黑,发黄等现象;
- 4) 密着性: 产品折弯90度来回一次后镀层无脱落,掉屑现象;
- 5) 盐雾测试: 镀镍或镀金15u"及15u"以下需满足24H MIN;
镀金15u"以上需满足48H MIN.
- 6) 可焊性: 电镀后焊杯区需试焊锡性能: 245±5°C,时间5±0.5s,
产品吃锡平滑饱满,焊锡面积达到95%以上;

料号 电镀

| REV. | ECN. NO. | DRAWN | DATE |
|------|----------|-------------|----------|
| 00 | 新版發行 | WuQiangYuan | 14.08.18 |



| | | | |
|----------|-----------------|---|-------------------------------|
| APPROVED | | GENERAL TOLERANCE .X±0.10 X.'±3' .XX±0.05 .X'±2' .XXX±0.03 | PART NO.: 208-1X120-380 |
| CHECKED | | | TITLE: Mini-Sata Plug 端子 |
| DRAWN | 吳強遠 14.08.18 | UNIT: mm | SCALE:1:1 SHEET: 2/2 REV.: 00 |

F
E
D
C
B
A
DIE NO: YK175
SIZE: A4